Proportional

54R Regulators - Relieving

- Balanced poppet design
- Non-rising, pressure-adjusting dial
- High-relief flow (3/16" relief orifice)
- Two 1/4" gauge ports
- · Constant bleed, piston operated
- 1-1/2", 2" ports (NPT, BSPP)





| Port | | |
|--------|--|-------------|
| Size | Description | Part Number |
| 1-1/2" | Standard Pressure 5 to 160 psig (0.34 to 11 bar) | 54R726RA |
| 1-1/2" | Low Pressure 2 to 40 psig (0.14 to 3 bar) | 54R725RA |
| 2" | Standard Pressure 5 to 160 psig (0.34 to 11 bar) | 54R826RA |
| 2" | Low Pressure 2 to 40 psig (0.14 to 3 bar) | 54R825RA |
| | | |

Operating information

Adjusting pressure range: 2 to 40 psig (0 to 2.8 bar) 5 to 160 psig (0 to 11.0 bar)

Bleed Rate: 0.05 scfm (0.02 dm³/s, ANR) Operating temperature (max): 32°F to 150°F (0°C to 65.6°C)

Supply pressure (max): 300 psig (20.7)

1-1/2" 2" Flow capacity[†]: 1,600 scfm (755 dm³/s, ANR) 1,600 scfm (755 dm³/s, ANR)

Two ports 1/4" Gauge ports:

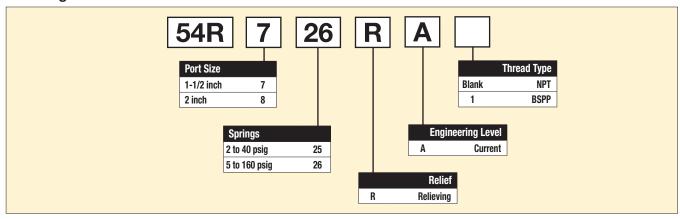
(can be used as additional high

flow 1/4 inch outlet ports)

9 lb (4.1 kg)

[†] scfm = Inlet pressure 100 psig (6.9 bar) inlet. Secondary pressure 80 psig (5.5 bar).

Ordering Information:









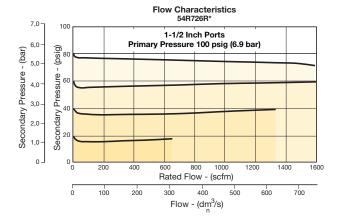
| Body | Zinc |
|----------------|-----------------------------|
| Bonnet | Zinc / brass |
| Piston | Zinc |
| Seals | Nitrile |
| Springs | Steel |
| Valve assembly | Brass / nitrile / acetal |

Repair and Service Kits

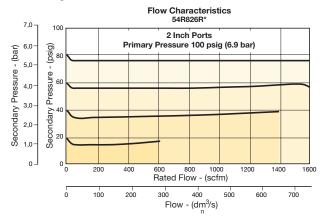
| riopan and corrido rate | |
|---|------------|
| Adjustment dial knob | RRP-16-024 |
| O-ring, repair kit | GRP-95-262 |
| Piston, bottom and o-ring seal | RRP-95-192 |
| Pistons and bonnet repair kit | RRP-95-766 |
| Spring, regulation, belleville washer – 2 to 40 psig range | RRP-95-906 |
| Spring, regulation, belleville washer – 5 to 160 psig range | RRP-95-905 |
| Spring, main valve | RRP-95-024 |
| Tamper resistant kit | RRP-95-585 |
| Valve, main with o-ring seal | RRP-95-153 |
| Valve, pilot with o-ring and valve spring | RRP-96-935 |
| | |

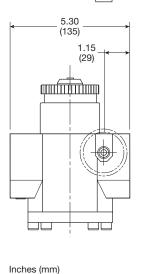
Flow Charts

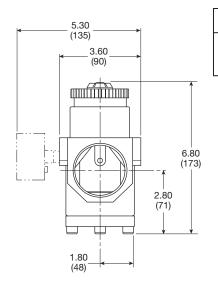
54R 1-1/2" Regulator



54R 2" Regulator







⚠ WARNING

Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed Maximum primary pressure rating. General

Dial